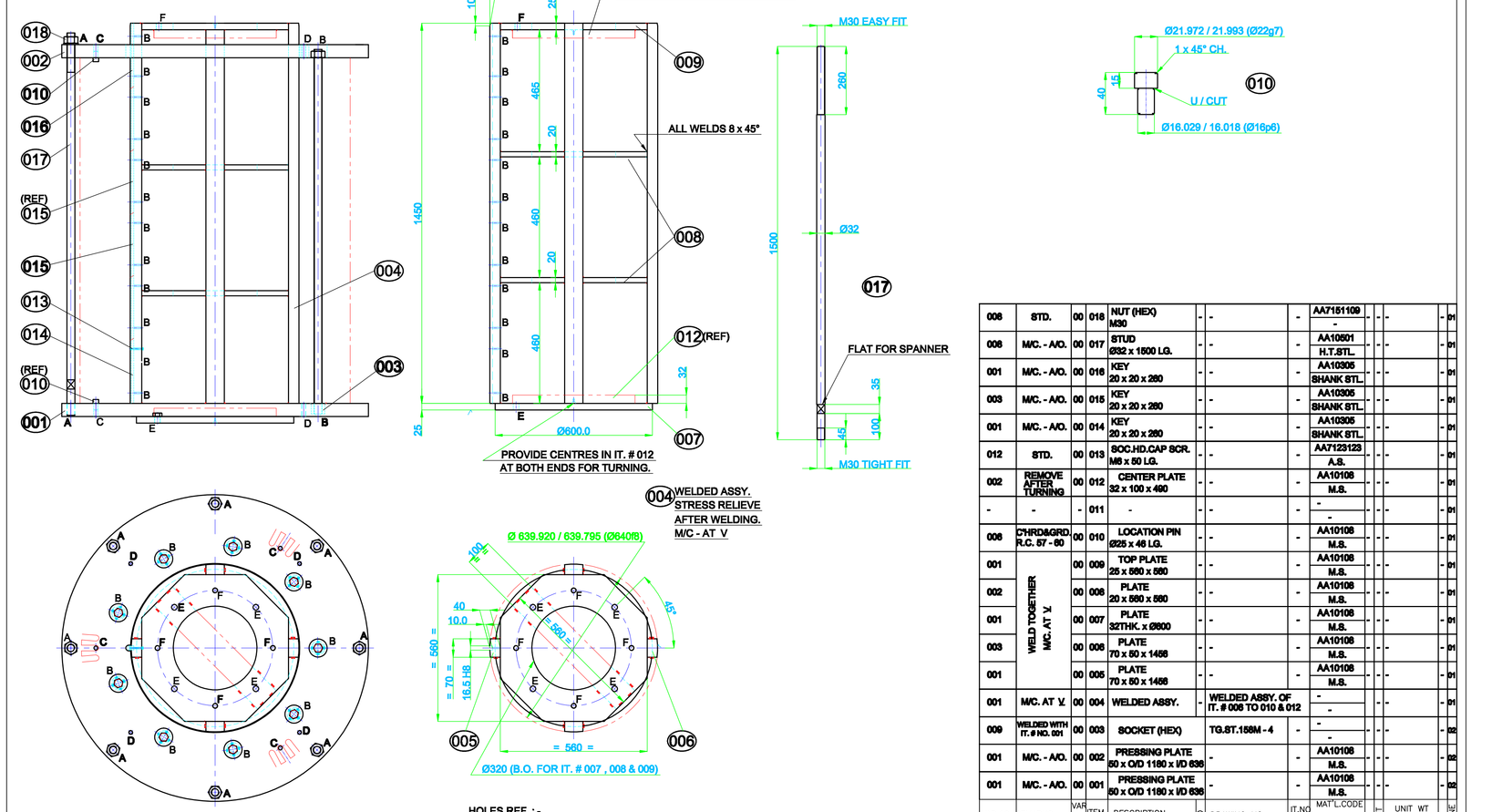
FRIST ANGLE PROJECTION

(ALL DIMENSIONS ARE IN MM)

DRG.NO. 1612530



HOLES REF. : -

B - 12 - HOLES Ø7.0 SPOT FROM IT. # 014 TO 016

E - 4 - HOLES Ø22.0 EQUI - SPACED ON P.C.Ø440 AS SHOWN IN IT. # 007

F - 4 - TAP M20 EQUI - SPACED ON P.C. Ø440 AS SHOWN IN TOP MOST PIECE IT. # 009 FOR LIFTING.

VAR.OO	REMARKS	VAR NO	ITEM NO	DESCRIPTION	QTY	DRAWING NO.	IT.NO VAR.	MAT'L CODE MAT'L SPCN.	UNIT	UNIT WT QTY.	NOS/ SET	NOS/ CRANE
		00	018	NUT (HEX) M30	-	-	-	AA7161109	-	-	-	24
		00	017	STUD Ø32 x 1800 LG.	-	-	-	AA10601 H.T.STL.	-	-	-	24
		00	016	KEY 20 x 20 x 280	-	-	-	AA10305 SHANK STL.	-	-	-	24
		00	015	KEY 20 x 20 x 280	-	-	-	AA10305 SHANK STL.	-	-	-	24
		00	014	KEY 20 x 20 x 280	-	-	-	AA10305 SHANK STL.	-	-	-	24
		00	013	SOC.HD.CAP SCR. M8 x 80 LG.	-	-	-	AA7123123 A.S.	-	-	-	24
	REMOVE AFTER TURNING	00	012	CENTER PLATE 32 x 100 x 490	-	-	-	AA10105 M.S.	-	-	-	24
-	-	-	011	-	-	-	-	-	-	-	-	24
	CHRDAGRD R.C. 57 - 60	00	010	LOCATION PIN Ø25 x 48 LG.	-	-	-	AA10105 M.S.	-	-	-	24
	WELD TOGETHER M/C. AT 'V'	00	009	TOP PLATE 25 x 550 x 560	-	-	-	AA10105 M.S.	-	-	-	24
		00	008	PLATE 20 x 550 x 560	-	-	-	AA10105 M.S.	-	-	-	24
		00	007	PLATE 32THK. x Ø600	-	-	-	AA10105 M.S.	-	-	-	24
		00	006	PLATE 70 x 60 x 1466	-	-	-	AA10105 M.S.	-	-	-	24
		00	005	PLATE 70 x 60 x 1466	-	-	-	AA10105 M.S.	-	-	-	24
	M/C. AT 'V'	00	004	WELDED ASSY.	-	WELDED ASSY. OF IT. # 006 TO 010 & 012	-	-	-	-	-	24
	WELDED WITH IT. # NO. 001	00	003	SOCKET (HEX)	-	TG.ST.158M - 4	-	-	-	-	-	24
	M/C. - A/O.	00	002	PRESSING PLATE 60 x O/D 1180 x I/D 836	-	-	-	AA10105 M.S.	-	-	-	24
	M/C. - A/O.	00	001	PRESSING PLATE 60 x O/D 1180 x I/D 836	-	-	-	AA10105 M.S.	-	-	-	24

ADDITIONAL INFORMATION: FOR MC.TOL.REF.TGST.110 - M
STATUS OF DRAWING: T
DISTRIBUTION OF PRINTS: TGM(R.D.) - 4, T.E.(HRP) - 1, TEX(PLM) -1, QAC - 1

TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT: 1RN1906 - 8 / M/S ESSAR CONSTRUCTION

BHARAT HEAVY ELECTRICALS LIMITED BHOPAL

	NAME	SIGN	DATE	NO.OF VAR.
DRN	J.PANDEY		16.10.06	00
CKD	U.K.DALAL			
APPD	V.GUPTA			

REF TO ASSY DRG: 24028141812 REV. 00 | ITEM NO: ASSY; | NO.OF ITEM: 019

DRAWING NO.: 1612530 | REV: 00 | SHT.NO.: 01 | NO.OF SHT.: 02

REV. | DATE | ALTERED / CHECKED / APPROVED | ZONE

MATL: 334 | UNTOL DIMS.GR: – | SCALE: 1:8 | WEIGHT: –

TITLE: CORE BUILDING FIXTURE FOR ROTOR CORE ASSY.

A1 SIZE

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REF. DRG. NO.

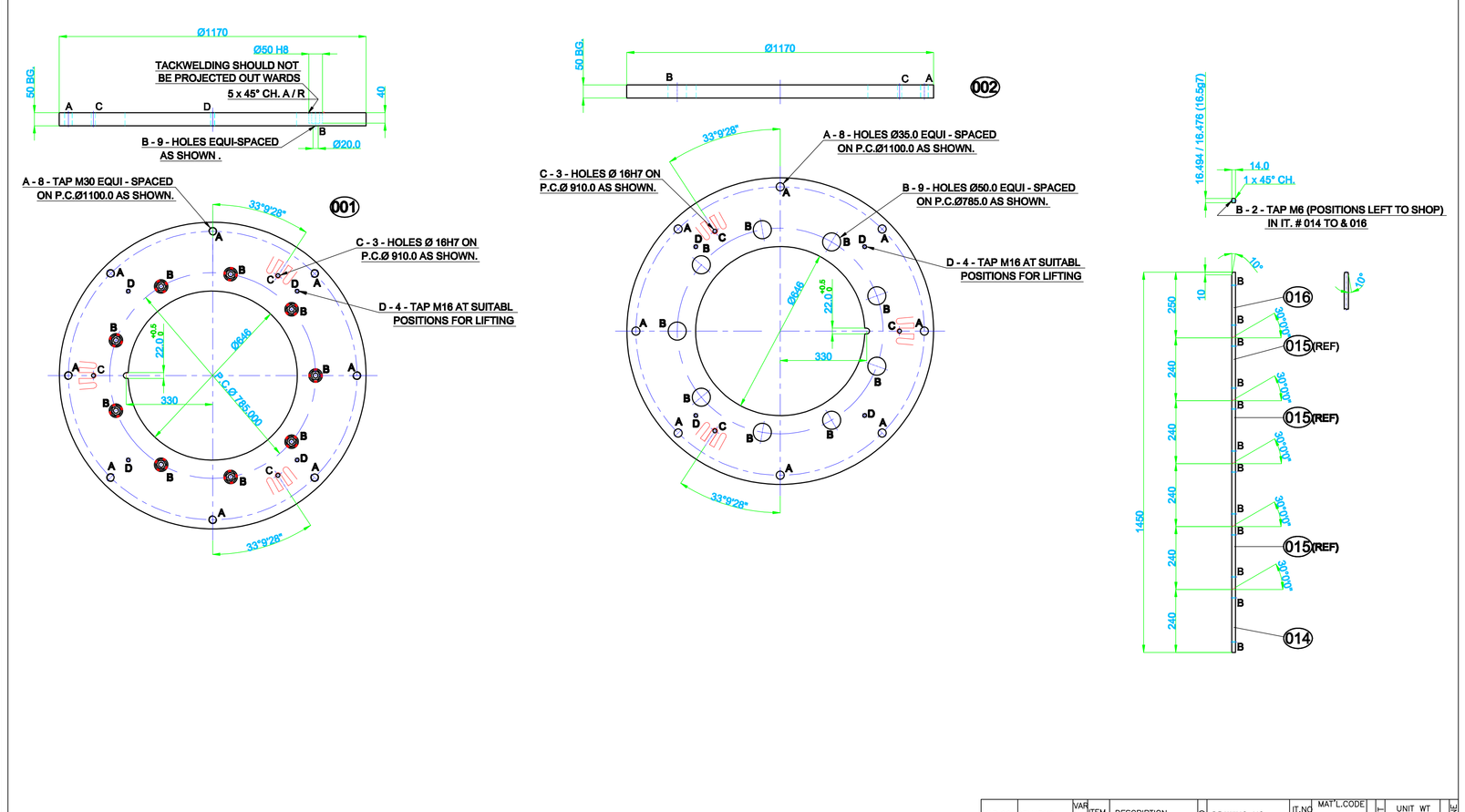
SIGN. & DATE

INVENTORY NO.

FRIST ANGLE PROJECTION

(ALL DIMENSIONS ARE IN MM)

DRG.NO. 1612530



VAR.OO	REMARKS	VAR NO	ITEM NO	DESCRIPTION	QTY	DRAWING NO.	IT.NO VAR.	MAT'L CODE MAT'L SPCN.	UNIT	UNIT WT QTY.	NOS/ SET	NOS/ CRANE

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